POWERMADD® Plastic Mini-Ski

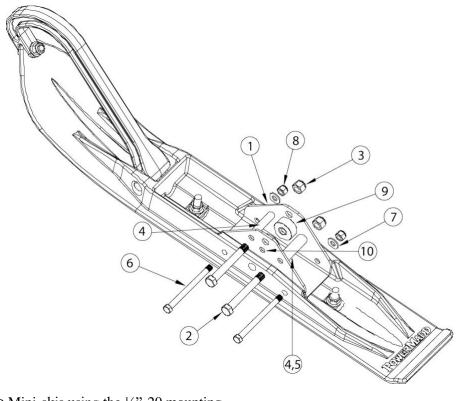
Mounting Instructions for Polaris XCR 120 Saddle Kit Part No. 55891

TOOLS REQUIRED:

- 2 7/16" Wrenches
- 2 1/2" Wrenches
- 2 9/16" Wrenches

HARDWARE INCLUDED:

Item	Qty	Description
1	2	Saddles
2	4	5/16"-18 Ski Stop bolts
3	4	5/16" Lock nuts
4	4	5/16" x ½" Rubber Sleeve
5	2	1/2" x 3/4" Rubber Sleeve
6	4	¹ / ₄ -20 Bolts
7	4	1/4" Flat Washers
8	4	¹ / ₄ -20 Lock Nuts
9	4	Pivot spacers
10	-	Spindle mounting hole



Higher hole goes in front

Step 1: Assemble the POWERMADD saddles (item 1) to the POWERMADD hardware (items 6, 7 & 8) as

(item 1) to the POWERMADD Mini-skis using the ½"-20 mounting hardware (items 6, 7 & 8) as shown in the illustration above. Do not over tighten.

Note – the saddle must face forward according to the illustration at the right, with the higher side hole towards the front of the ski.

Step 2: Install the ski-stop bolts and rubber sleeves in the ski saddle (item 1) as illustrated above. Insert the 5/16"-18 bolt into the front upper saddle holes; through the 5/16"x $\frac{1}{2}$ " rubber sleeve and then lock nut (items 2, 3 & 4). For the rear follow the same steps as above plus slide

(items 2, 3 & 4). For the rear follow the same steps as above plus slide the $\frac{1}{2}$ "x $\frac{3}{4}$ " rubber sleeve over the $\frac{5}{16}$ "x $\frac{1}{2}$ " rubber sleeve and then lock nut (items 2, 3, 4 & 5). Do not over tighten.

- **Step 3:** Remove the stock skis by removing the stock mounting bolts, washers, and nuts. This hardware will be used to mount the new POWERMADD Mini-skis
- **Step 4:** Place a Pivot spacer (item 9) on each side of the spindle with the machined side against the bushing/spindle and line up with the mounting hole in the saddle.
- **Step 4:** Re-use the stock hardware to install the new ski. Note: do not over tighten.

Congratulations! We hope you thoroughly enjoy using your Plastic Mini-Ski.

LIMITED WARRANTY

POWERMADD warrants this product to be free from defects in material and workmanship under use for the purpose it was intended. **POWERMADD** shall not be liable for damage or injury caused by defective materials or workmanship. **POWERMADD** may elect to repair or replace this product, but is the sole judge of any defects in their product. This warranty does not cover any labor costs to remove or reinstall this product and is effective for one year from the original purchase date.

POWERMADD®

651-462-8465

www.powermadd.com M55891 REV C