# POWERMADD® Plastic Mini-Ski

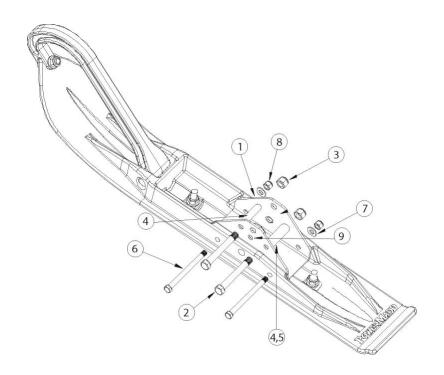
## **Mounting Instructions for Arctic Cat Z 120 55890**

#### **TOOLS REQUIRED:**

- 2 7/16" Wrenches
- 2 1/2" Wrenches
- 2 9/16" Wrenches

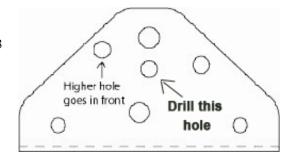
### **HARDWARE INCLUDED:**

Item	Qty	Description
1	2	Saddles
2	4	5/16"-18 Ski Stop bolts
3	4	5/16" Lock nuts
4	4	5/16" x ½" Rubber Sleeve
5	2	½"x3/4" Rubber Sleeve
6	4	1/4-20 Bolts
7	4	<sup>1</sup> / <sub>4</sub> " Flat Washers
8	4	<sup>1</sup> / <sub>4</sub> -20 Lock Nuts
9	-	Spindle mounting hole
	2	3/8" bolt
	2	3/8" washer
	2	3/8" lock nut



- Step 1: Assemble the POWERMADD saddles (item 1) to the POWERMADD Mini-skis using the ½"-20 mounting hardware (items 6, 7 & 8) as shown in the illustration above. Do not over tighten.

  Note the saddle must face forward according to the illustration at the right, with the higher side hole towards the front of the ski.
- Install the ski-stop bolts and rubber sleeves in the ski saddle (item 1) as illustrated above. Insert the 5/16"-18 bolt into the front upper saddle holes; through the 5/16"x ½" rubber sleeve and then lock nut (items 2, 3 & 4). For the rear follow the same steps as above plus slide the ½"x ¾" rubber sleeve over the 5/16"x ½" rubber sleeve and then lock nut (items 2, 3, 4 & 5). Do not over tighten
- **Step 3:** Drill out spindle hole to 3/8" as show in the figure to the right.
- **Step 4:** Remove the stock skis and install the PowerMadd skis using the 3/8-16 bolt, 3/8 flat washer and 3/8 lock nut



Congratulations! We hope you thoroughly enjoy using your Plastic Mini-Ski.

#### LIMITED WARRANTY

**POWERMADD** warrants this product to be free from defects in material and workmanship under use for the purpose it was intended. **POWERMADD** shall not be liable for damage or injury caused by defective materials or workmanship. **POWERMADD** may elect to repair or replace this product, but is the sole judge of any defects in their product. This warranty does not cover any labor costs to remove or reinstall this product and is effective for one year from the original purchase date.